

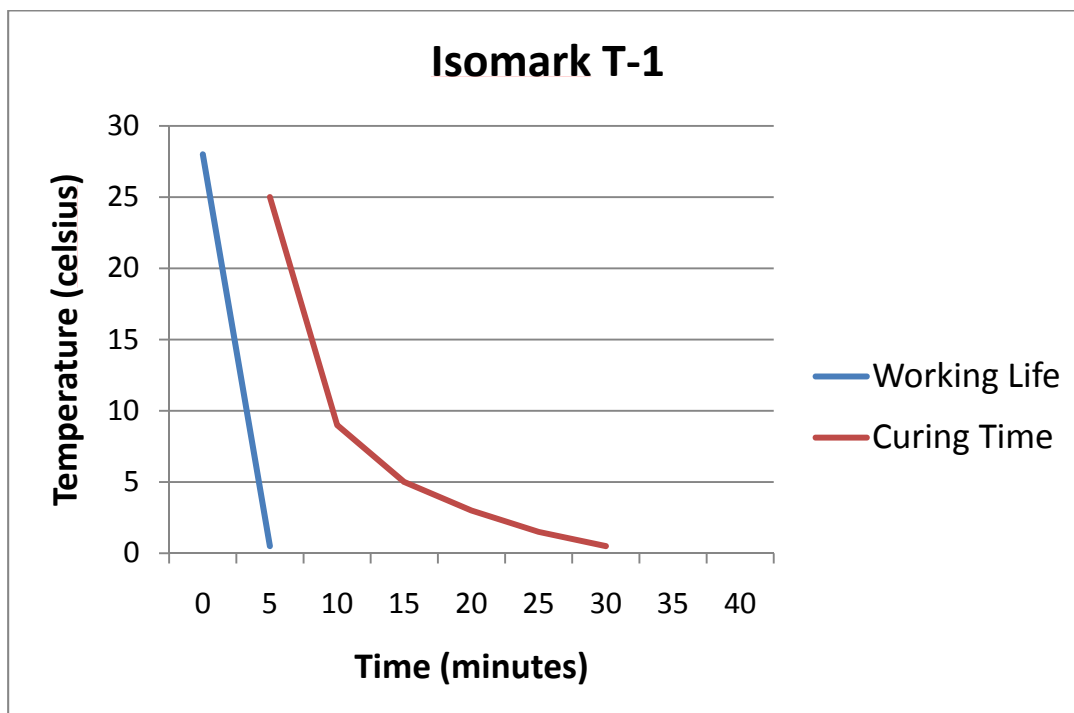
## Curing times and Working life

The Curing Time and Working Life at 25°C are stated on the cartridge label. These times vary with temperature for all ISOMARK compounds. At lower temperatures curing times and working life will be prolonged and at higher temperatures curing times and working life will be reduced. The graphs illustrate this point. In practise substrate temperature, relative humidity and cartridge temperature will influence the curing properties and may cause minor variations to the graphs below.

### T-1

General purpose material. Use in temperatures up to 25°C.

Note: In hot weather the working life is very short and the operator must work quickly in order to avoid the compound curing in the nozzle.



## T-2

General purpose material. Use in temperatures 25<sup>0</sup>C and above.

